

T2-L Industrial-Grade Flexible Packaging Press



Designed for on-demand printing for flexible packaging, the **T2-L** is the world's first narrow format, industrial quality, water-based inkjet press.

Equipped with in-line heat-sealable, cold lamination, and a static eliminator, the **T2-L** is the first of its kind in the flexible packaging industry. To seamlessly print and pack, the **T2-L** produces high-resolution, water-fast, durable images with Natura™ food-safe inks, and easily accommodates variable data, small runs, or 24/7 production, eliminating unnecessary material waste.

For optimal performance with the Natura ink, the **T2-L** is compatible with an extensive portfolio of qualified, flexible packaging materials for a variety of products, including food.

- High print speed up to 12 inches per second (60 ft per minute)
- Superior print resolution up to 1600 dpi
- Print width 2" to 8.8"
- World's first narrow format flexible packaging, water-based inkiet press



Technical Specifications

Operation

Ink Type	High Performance water-based dye ink Four 2-liter tanks CMYK
Print Resolution	1600 x 1600 dpi full color
Print Speed	Print only: 6 ips (9 m/min) or 12 ips (18 m/min) Print and laminate: 6 ips (9 m/min)
Print Area	Width: 2"- 8.8" (51 mm - 222.5 mm) 0.4" (10 mm) - 60" (1525 mm) or unlimited stitched
Media Sensors	Optical tracking edge sensor reflective mark sensor, Adjustable position Black mark sensor, Gap sensor and continuous
Connectivity	802.3 LAN (10/100) Ethernet Port
Driver	Microsoft® Windows 10, 8.1, 8, 7, Windows Server® 2012, 2008, 64/32-bit drivers
Software	TrojanControl Software RIP

Environment & Physical

Conditions for Operation	Between 68° F to 95° F (20° C to 35° C) recommended, at RH 22 to 80% (non-condensing)
Conditions for Storage	Between 23°F and 122°F (between -5°C and +50°C) at RH up to 85%, non-condensing at 149°F (65°C)
Power Requirements	100-240V AC – 50/60 Hz
Power Consumption	400W (at peak operation)
Dimensions	59" L x 36" W x 62" H (1500 mm x 916.5 mm x 1591 mm)
Touchscreen	15.6" touchscreen
Weight	1036 lbs. (470 kg) without supplies and shipping
Lamination Components (Load & Apply)	15.9 lbs. (7.2 kg) without supplies
Optional Accessories	Slitter for die-cut labels (3 knives) (not when the lamination module is installed) Exit feeder for inline placement RIP workflow/ Color management software Label designer software (manage variable data)
Optional Accessories	Slitter for die-cut labels (3 knives), Exit feeder for in-line placement, RIP work flow/color management software, Label designer software (Variable data)

Supplies

Ink Tanks	Natura ink: High performance, water-based dye inks with extra wide color gamut that produces true-to-life color
Label Width	2"- 9.65" (51 mm - 245 mm)
Label Length Die- Cut	0.6"- 60" (15 mm - 1525 mm)
Thickness	4pt/mil - 12 pt/mil
Roll Size	Core: 3" (76 mm) Max. OD: 24" (600 mm)
Types	Paper, Wine material, Inkjet coated gloss paper, PE, PET, PP, ARTYSIO Flexible Packaging

Print Quality

TrojanRIP	Optimized color match Global or specific
•	color adjustment Easy color replacement Ability to make impositions

Maintenance

Maintenance	Maintenance tray with replaceable modules
Cartridge	(wiper roller/print head cap)

One-Year Manufacturer's Parts & Labor Warranty (excludes wear

Warranty

parts format and supplies)		
Lamination		
Lamination Roll Size	Max Diameter: 12" (300 mm) Core: 2.8" – 3.1" (72 mm – 80 mm) Width: 1.1" – 9.6" (30 mm – 245 mm)	
Max. Roll Diameter	11.8" (300 mm)	
Width	1.1"- 9.8" (30 mm - 250 mm)	
Lamination Type	Cold lamination, Heat-sealable	
Conditions for Operation	Between 0-50° at up to RH 70%	

 $\textbf{Note:} \ \mathsf{Optional} \ \mathsf{slitters} \ \mathsf{cannot} \ \mathsf{be} \ \mathsf{mounted} \ \mathsf{when} \ \mathsf{the} \ \mathsf{lamination} \ \mathsf{kit} \ \mathsf{is} \ \mathsf{installed}.$



